

IN THE SPECIFICATION

On page 6, replace paragraph [0018] with the following:

[0018] Referring to Figures 4-5, like features of Figures 1-2 are illustrated using like reference numerals double primed. The embodiment of Figures 4-5 includes a metal bridging bracket member 13" that is initially welded to the side 12a" of the hollow metal tube 12". The bridging bracket member 13" comprises a pair of legs 13a" connected together by integral web section 13b". The ends 13c" of the legs 13a" are welded at weld joints J" on the side 12a" of the metal tube 12" using the drawn arc welding process described above wherein a welding arc is struck between the ends 13c" of the legs 13a" and the tube surface 12a" during movement of the bracket 13" toward the tube side 12a", or using any other suitable welding process.